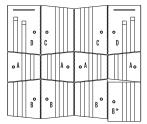


## MINI-CRETA 3" ARCHITECTURAL

**DESCRIPTION:** Wall double-sided **TEXTURE:** Split face with straight edged corners

## **PALLET OVERVIEW**





## **COMPATIBLE CAPS**

See page 140 for product compatibility.

#### NOTES

When building a double-sided wall one pallet will cover an average of 21.76  ${\rm ft}^2$ .

B\* unit can be used as a regular or vertical unit.

See page 135 to 156 for more technical information.

Specifications per palle	et	Imp	erial		Metric	
6.1:		24	ft²		2.23 m <sup>2</sup>	
Cubing		95.01 lin. ft			28.96 lin. m	
Approx. Weight		2 4	65 lbs		1 118 kg	
Minimum radius		7 ft	-		2.1 m	
Number of rows		8				
Coverage per row		3 ft	-2		0.28 m <sup>2</sup>	
Linear coverage per row		11.	88 lin. ft		3.62 lin. m	
L2	Unit dimensior	าร	in	mm	Units/pallet	
н А	Heigh	ht	2 15/16	75	32 units	
	Dept	th	9 13/16	250		
There are	Length	1	9 1/16	230		
	Length	2	7 ½16	180		
В	Heigh	ht	2 15/16	75	24 units	
	Dept		9 <sup>13</sup> / <sub>16</sub>	250	24 411165	
Carrier .	Length		11 <sup>13</sup> / <sub>16</sub>	300		
	Length		9 13/16	250		
8*	Heigh	ht.	2 15/16	75	8 units	
	Dept		9 <sup>13</sup> / <sub>16</sub>	250	o units	
100000	Length		11 <sup>13</sup> / <sub>16</sub>	300		
	Length		11 13/16	300		
c	. 0.		7 10			
	Heigh		2 15/16	75	16 units	
	Dept		9 13/16	250		
A COUNTY OF THE PARTY OF THE PA	Length		$14\frac{3}{4}$	375		
_	Length	2	12 <sup>13</sup> / <sub>16</sub>	325		
D	Heigh	ht	2 15/16	75	16 units	
	Dept	th	9 13/16	250	8 right corners	
CAPACION TO SERVICE	Length	1	14 3/4	375	8 left corners	
	Length	2	13 3/4	350		

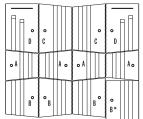




## MINI-CRETA 6" ARCHITECTURAL

**DESCRIPTION:** Wall double-sided **TEXTURE:** Split face with straight edged corners

## **PALLET OVERVIEW**





## **COMPATIBLE CAPS**

See page 140 for product compatibility.

#### NOTES

When building a double-sided wall one pallet will cover an average of 27.21 ft<sup>2</sup>.

B\* unit can be used as a regular or vertical unit.

See page 135 to 156 for more technical information.

Specifications per palle	et	Imper	ial	Met	ric
		30 ft <sup>2</sup>	2	2.7	9 m²
Cubing		59.38	lin. ft	18.	10 lin. m
Approx. Weight		3 086	ilbs	1 4	00 kg
Minimum radius		7 ft		2.1	m
Number of row		5			
Coverage per row		6 ft²		0.5	6 m <sup>2</sup>
Linear coverage per row		11.88	lin. ft	3.6	2 lin. m
L2	Unit dimensi	ons	in	mm	Units/pallet
H A	He	ight	5 %	150	20 units
	De De	pth	9 13/16	250	
	Lengt	th 1	9 1/16	230	
	Lengt	th 2	7 ½16	180	
В	He	ight	5 %	150	15 units
Page 1	De De	pth	9 13/16	250	
	Leng		11 <sup>13</sup> / <sub>16</sub>	300	
	Leng	th 2	9 13/16	250	
B*	He	ight	5 %	150	5 units
		pth	9 13/16	250	3 dines
	Leng		11 <sup>13</sup> / <sub>16</sub>	300	
	Lengt		11 <sup>13</sup> / <sub>16</sub>	300	
С	He	ight	5 %	150	10 units
		pth	9 <sup>13</sup> / <sub>16</sub>	250	TO diffics
	Leng	•	14 3/4	375	
	Leng		12 <sup>13</sup> / <sub>16</sub>	325	
D		:_ _	F 7/	150	10:
		ight opth	5 %	150 250	10 units 5 right corners
Towns.	Lengt	pth	9 <sup>13</sup> / <sub>16</sub> 14 <sup>3</sup> / <sub>4</sub>	250 375	5 right corners 5 left corners
	Leng		14 1/4	375 350	5 IEIL COTTIERS
	Leng	LII Z	15 1/4	220	







## PILLAR 24" MINI-CRETA ARCHITECTURAL

**DESCRIPTION:** Pillar **TEXTURE:** Split face with straight edged corners

## PALLET OVERVIEW

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	A



## **COMPATIBLE CAPS**

See page 140 for product compatibility.

#### **NOTES**

See page 135 to 156 for more technical information.

Cubing 48 units 48 units  Approx. Weight 1 537 lbs 697 kg	
4 Approx Weight 1 537 lbs 697 kg	
Number of rows 6	
Pillar height 35 ½ in 900 mm	

	Unit dimen	nsions	in	mm	Units/pallet
L D H	A	leight	2 15/16	75	48 units
		Depth	8	203	
(1)	Description of the	ength	16	406	

Spe	cifications per pallet	Imperial	Metric
"9×	Cubing	24 units	24 units
24″×6″	Approx. Weight	1 510 lbs	685 kg
LAR	Number of rows	3	
PILL	Pillar height	35 ½ in	900 mm







## TECHO—BLOC

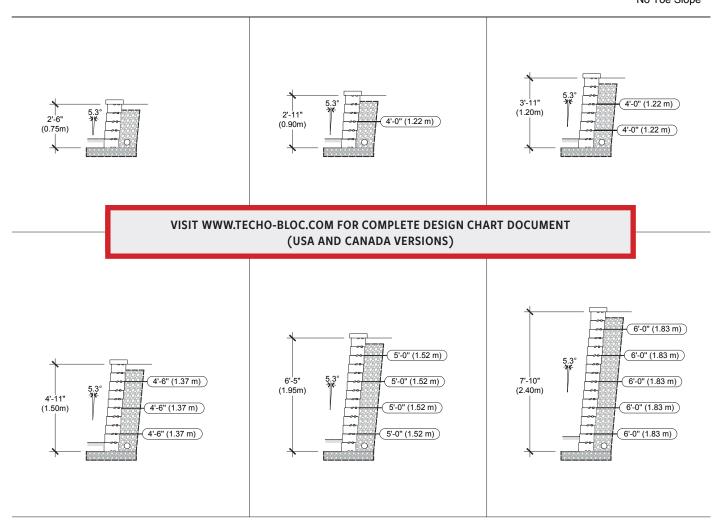
## DESIGN CHART MINI-CRETA 6"

(EQUIVALENT TO TWICE THE MINI-CRETA 3")
SETBACK POSITION

CASE N° 1:

CLEAN SAND/GRAVEL/ SAND AND GRAVEL MIXES (Ø=34°, γ = 120 pcf)
GEOGRID: MIRAGRID 3XT BY TENCATE (RFd=1.10, RFcr=1.45, RFid=1.25, Cds=0.9, Ci=0.9)

No Surcharge No Backslope No Toe Slope



- 1. The information contained in the design charts is supplied for information purposes only and as such should only be used for preliminary designs.
- 2. The height (H) of the wall is the total height from the leveling pad to the top of the wall not including the thickness of the cap.
- 3. Soil parameters: reinforced soil ( $\phi = 34^\circ$ ,  $\gamma = 120$  pcf); retained soil ( $\phi = 34^\circ$ ,  $\gamma = 120$  pcf); foundation soil ( $\phi = 34^\circ$ ,  $\gamma = 120$  pcf)
- 4. A qualified engineer should be consulted for the final design to be used for construction.
- 5. The foundation soil must be able to support the wall system. The bearing capacity of the foundation soil, settlement, and global stability must be verified and validated by a qualified geotechnical engineer.
- 6. The seismic analysis is not included.
- 7. The design charts do not apply to tiered walls.
- 8. The charts assume that the walls are constructed in accordance with Techo-Bloc specifications, good construction practice and an adequate drainage system.
- 9. The geogrid layout has been optimized to satisfy the design requirements of the NCMA's Design Manual for Segmental Retaining Walls, 3rd Edition.
- 10. The minimum burial depth must be 6 in (150 mm) or 10% of the exposed height, whichever is greater.
- 11. Engineering judgement should be used when interpolating between heights.
- 12. Techo-Bloc and its predecessors, successors, beneficiaries, employees, associates, administrators and insurers accepts no liability for the incorrect use of information contained in the design charts.
- 13. For further information, please contact our technical service department.

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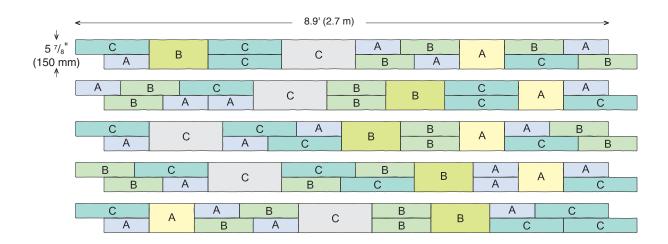
## **INSTALLATION GUIDE**

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## RETAINING WALLS - MINI-CRETA 3" AND 6"

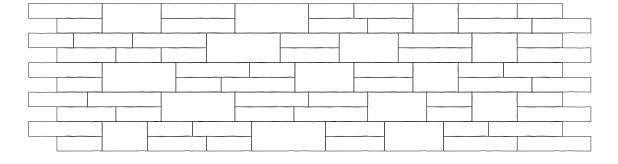
## 1-Row Pattern | Laying Patterns

The 1-row pattern provides five different combinations. Each combination is 8.9' (2.7 m) long and 5 %'' (150 mm) high. **This pattern can be used to lay the last course of units or when the other models cannot be used.** 



NUMBER OF BLOCKS REQUIRED	MODULE		
MINI-CRETA	Α	B OR B*	C OR D
67% of the surface - Mini-Creta 3"	4	4	4
33% of the surface - Mini-Creta 6"	1	1	1

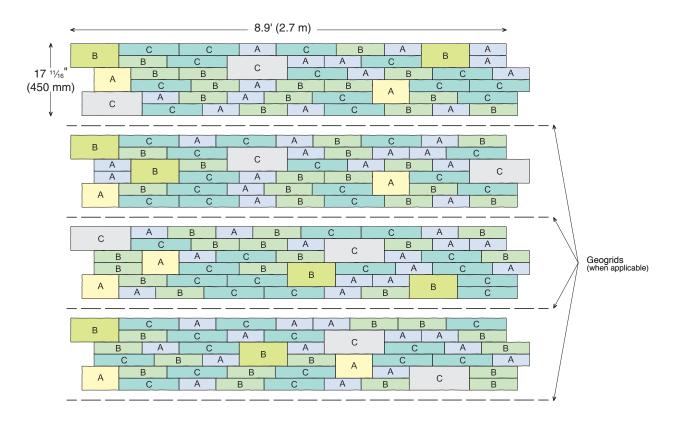
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## RETAINING WALLS - MINI-CRETA 3" AND 6"

## 3-Row Pattern | Laying Patterns

The 3-row pattern provides four different combinations. Each combination is 8.9′ (2.7 m) long and 17  $\frac{11}{16}$ ″ (450 mm) high. This pattern gives a leveled surface every 17  $\frac{11}{16}$ ″ (450 mm), which is the recommended spacing between two layers of geogrid in a Mini-Creta wall. **This pattern is recommended when using geogrid.** 

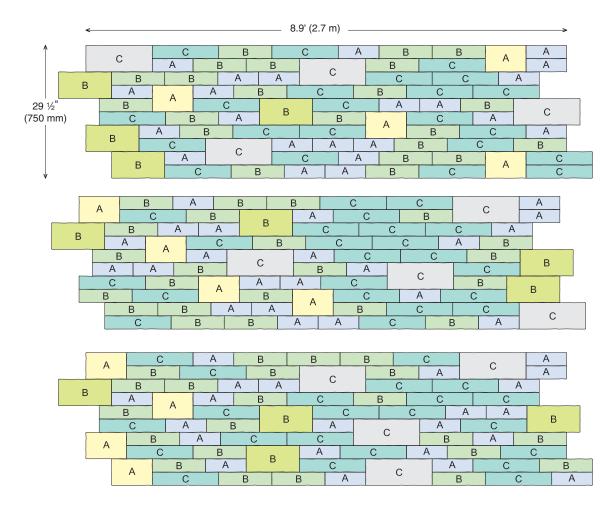


NUMBER OF BLOCKS REQUIRED	MODULE		
MINI-CRETA	Α	B OR B*	C OR D
78% of the surface - Mini-Creta 3"	14	14	14
22% of the surface - Mini-Creta 6"	2	2	2

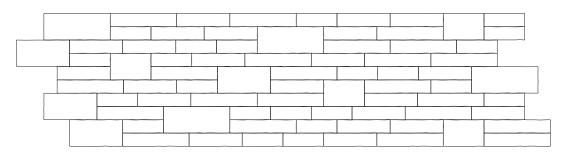
## RETAINING WALLS - MINI-CRETA 3" AND 6"

## 5-Row Pattern | Laying Patterns

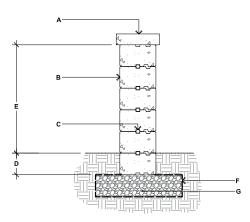
The 5-row pattern provides three different combinations. Each combination is 8.9′ (2.7 m) long and 29 ½″ (750 mm) high. **This pattern should only be used when geogrid is not required.** 



NUMBER OF BLOCKS REQUIRED	MODULE		
MINI-CRETA	Α	B OR B*	C OR D
73% of the surface - Mini-Creta 3"	22	22	22
27% of the surface - Mini-Creta 6"	4	4	4



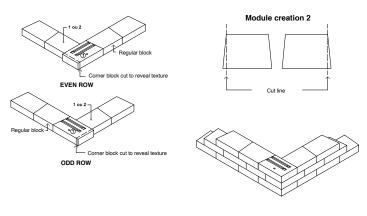
#### FREESTANDING WALLS - MINI-CRETA 3" AND 6"



#### MINI-CRETA 3" & 6"

- A. TECHO-BLOC CAP UNIT SECURED TO UNIT BELOW WITH FLEXLOCK ADHESIVE
- MINI-CRETA 3" AND 6" DOUBLE-SIDED WALL UNITS SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- C. CONNECTOR
- **D.** EMBEDMENT DEPTH, 6" (150 mm) MIN.
- **E.** 29 ½16" (750 mm) MAX.
- F. GEOTEXTILE
- **G.** COMPACTED GRANULAR LEVELING PAD, 6" (150 mm) THICK MIN. THICKNESS ACCORDING TO PROJECT SPECIFIC CONDITIONS

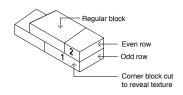
## 90° CORNER OF A DOUBLE-SIDED WALL



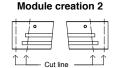
#### The corner block must be cut to reveal the texture

- 1. Alternate odd and even rows.
- 2. Stagger joints from one row to the next.
- 3. Glue all modules at each row with Flexlock adhesive.
- **4.** Cavities, grooves and connectors are not illustrated to avoid overloading the image.
- 5. It is possible to alternate the blocks (A, B or C) in the same row to create different patterns. However, a corner block must always be present at the end of a row and must be alternated for each subsequent row.

## **DOUBLE-SIDED WALL - END OF A STRAIGHT WALL**

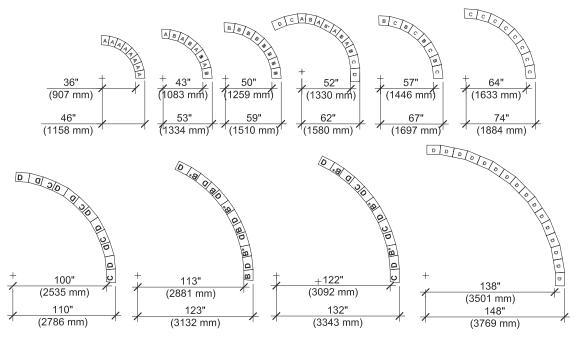


## Module creation 1



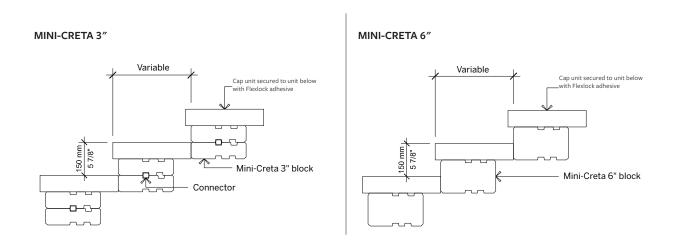
\* It is possible to alternate the blocks (A, B or C) in the same row to create different patterns. However, a corner block must always be present at the end of a row and must be alternated for each subsequent row.

## DOUBLE-SIDED WALL RADIUS - MINI-CRETA 3" AND 6"



It is the user's responsibility to verify for the quantity of materials required.

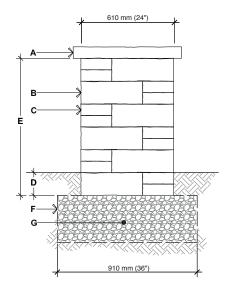
#### **STEPS**

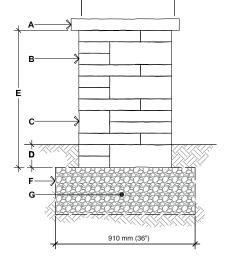


For all possible combinations of pillars and caps, please refer to the correspondence table on page 140

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#### PILLARS- MINI-CRETA 3" AND 6"





610 mm (24")

## PILLAR 24"x3" & 24"x6" MINI-CRETA - OPTION A

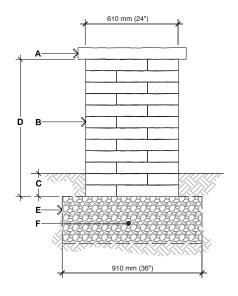
- **A.** PILLAR CAP UNIT (SECURE WITH FLEXLOCK ADHESIVE)
- **B.** PILLAR 24" × 6" (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- **C.** PILLAR  $24'' \times 3''$  (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- D. EMBEDMENT 6" (150 mm) MIN.
- **E.** 35 ½6" (900 mm) 47 ½" (1200 mm), MAXIMUM HEIGHT
- F. GEOTEXTILE
- **G.** COMPACTED GRANULAR BASE 150 mm (6") THICK MIN. THICKNESS ACCORDING TO PROJECT SPECIFIC CONDITIONS

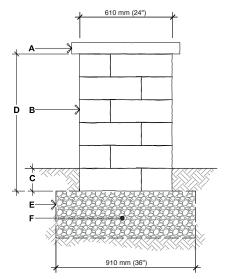
## PILLAR 24"×3" & 24"×6" MINI-CRETA - OPTION B

- **A.** PILLAR CAP UNIT (SECURE WITH FLEXLOCK ADHESIVE)
- **B.** PILLAR  $24'' \times 3''$  (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- **C.** PILLAR  $24'' \times 6''$  (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- D. EMBEDMENT 6" (150 mm) MIN.
- **E.** 35 7/6" (900 mm) 47 1/4" (1200 mm), MAXIMUM HEIGHT
- F. GEOTEXTILE
- **G.** COMPACTED GRANULAR BASE 150 mm (6") THICK MIN. THICKNESS ACCORDING TO PROJECT SPECIFIC CONDITIONS

For all possible combinations of pillars and caps, please refer to the correspondence table on page 140

#### PILLARS- MINI-CRETA 3" AND 6"





#### PILLAR 24"×3"

#### MINI-CRETA

- **A.** PILLAR CAP UNIT (SECURE WITH FLEXLOCK ADHESIVE)
- **B.** PILLAR 24" × 3" (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- C. EMBEDMENT 6" (150 mm) MIN.
- **D.**  $35 \%_6$ " (900 mm), HEIGHT PER PALLET 47 %" (1200 mm), MAXIMUM HEIGHT
- **E.** GEOTEXTILE
- F. COMPACTED GRANULAR BASE 150 mm (6") THICK MIN. THICKNESS ACCORDING TO PROJECT SPECIFIC CONDITIONS

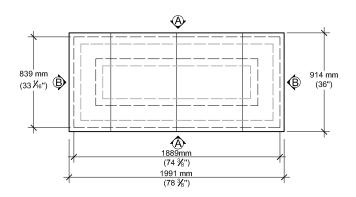
## → PILLAR 24"×6"

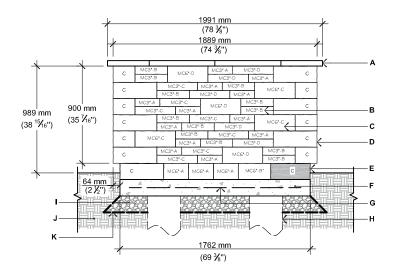
#### MINI-CRETA

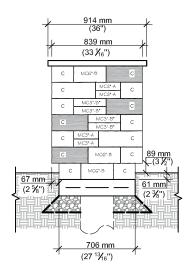
- **A.** PILLAR CAP UNIT (SECURE WITH FLEXLOCK ADHESIVE)
- **B.** PILLAR  $24'' \times 6''$  (MINI-CRETA) UNIT SECURE EACH ROW WITH FLEXLOCK ADHESIVE
- C. EMBEDMENT 6" (150 mm) MIN.
- **D.**  $35 \%_{16}$ " (900 mm), HEIGHT PER PALLET 47 %" (1200 mm), MAXIMUM HEIGHT
- E. GEOTEXTILE
- F. COMPACTED GRANULAR BASE 150 mm (6") THICK MIN. THICKNESS ACCORDING TO PROJECT SPECIFIC CONDITIONS

For all possible combinations of pillars and caps, please refer to the correspondence table on page 140

## GRILL ISLAND 6 FT - MINI-CRETA 3" AND 6"







ELEVATION A ELEVATION B

- **A.** YORK COUNTER TOP  $24'' \times 36'' \times 2 \frac{1}{4}''$
- **B.** MINI-CRETA 3" UNIT (A, B, B\*, C, OR D)
- C. MINI-CRETA 6" UNIT (A, B, B\*, C, OR D)
- **D.** PILLAR 24" × 36" (MINI-CRETA) UNIT
- **E.** PILLAR  $24'' \times 36''$  (MINI-CRETA) UNIT (CUT ON FIELD)
- F. CAST IN PLACE CONCRETE SLAB 4350 psi (30 MPa), 5" (125 mm) THICK
- **G.** 4X4-4/4 (102X102-MW25.8XMW25.8) WELDED WIRE MESH AND/OR REBAR AS PER SITE CONDITIONS
- H. 12" (300 mm) DIA. CONCRETE PILLAR, AS PER LOCAL CODE
- 3/4" (20 mm) CLEAN STONE6" (150 mm) THICK MIN. AS PER SITE CONDITIONS
- J. NATURAL SOIL OR COMPACTED BACKFILL
- K. GEOTEXTILE

#### **QUANTITY OF MATERIALS REQUIRED**

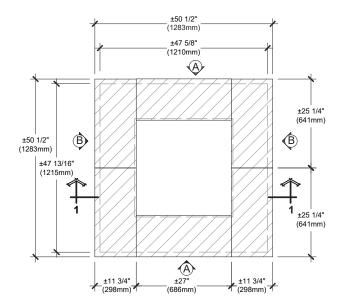
- York Counter top 24" × 36" × 2 1/4": **4**
- Mini-Creta 3" unit: **32** A, **24** B, **8** B\*, **14** C, **10** D
- Mini-Creta 6" unit: 6 A, 6 B, 2 B\*, 6 C, 6 D
- Pillar 24" × 6" (Mini-Creta) unit: 28

NOTE: Appliances and utilities may vary for each project and are not shown on this drawing. This drawing is shown for inspiration only and surplus or shortage of materials may result. It is the user's responsibility to verify for the quantity of materials required. Secure the blocks using a heat resistant concrete adhesive. The installer must ensure that the installation and use of the grill island comply with local regulations and code requirements. Concrete pillars extending to frost line may be required as per local code. Check your local building code before installing.

# echo-bloc.com

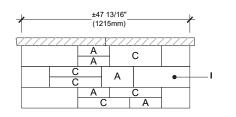
## **INSTALLATION GUIDE**

## SQUARE FIRE PIT - MINI-CRETA 3" AND 6"



## 

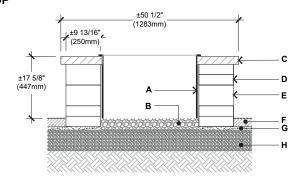
#### **ELEVATION A**



#### **ELEVATION B**

## CUT ON FIELD

## TOP



## **SECTION 1-1**

- A. STEEL BOX INSERT
- B. CLEAN CTONE 3/4" (20 mm), 4" (100 mm) THICK
- C. PIEDIMONTE CAP (12"X30")
- D. MINI-CRETA 3" BLOCK
- E. MINI-CRETA 6" BLOCK
- F. TECHO-BLOC PAVERS OR SLABS
- G. SETTING BED 1" (25 mm)
- H. COMPACTED GRANULAR 0- 3/4" (0-20 mm)
- I. PILLAR 24"X6" MINI-CRETA

#### **QUANTITY OF MATERIALS REQUIRED**

- Piedimonte Cap (12"x30") = 6
- Mini-Creta 3" (A) = 8
- Mini-Creta 3" (B or B\*) = 8
- Mini-Creta 3" (C or D) = 8
- Mini-Creta 6" (A) = 4
- Mini-Creta 6" (B or B\*) = 4
- Mini-Creta 6" (C or D) = 4
- Pillar 24"x6" Mini-Creta= 12

NOTE: Secure the blocks using a heat resistant concrete adhesive.

The installer must ensure that the installation and use of the firepit comply with local regulations and code requirements.